A double-open, free-standing curved “stacked” staircase system with ornate metal panels.

Southern Staircase provides all radius framing apron and finish apron, as well as curbing detail on the stair and balconies.
Southern Staircase can provide custom metal panels for curved, straight and spiral stairs.
A curved staircase with a combination of metal balusters and panels.
Curved Stairs
Straight Stairs
Spiral Stairs
Stair Parts & Accessories
Residential & Commercial

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Custom box newels and bowed balusters on a full-partial curved staircase.
Above: A curved Staircase and balcony system shown with the matching CAD drawing (inset).
Above and at Right:

Custom, forged metal panels top the curbed stringers of a double-open freestanding staircase. Note the “Bear claw” treatment at the bottom of the handrail system.
Southern Staircase manufactured this elliptical staircase and balcony system, along with radius framing and finish aprons. Notice the continuous handrail system that extends from the 2nd floor to the basement.
A double-open, curved staircase with heart-pine treads, custom turned ballusters, and custom box newels.
This Staircase system was manufactured to accept stone treads and risers provided by others.
THIS PAGE AND NEXT: Curved stairs are shown just after the pre-fitting of handrail, balusters and newels. After pre-fitting all rail parts, the balusters are numbered and removed so that jobsite re-assembly is quicker. It also eliminates the headaches of trim carpenters trying to “figure it out” on their own.
Inset: CAD drawings show baluster sequence for the curved stair pictured below.
THIS PAGE AND NEXT: Made of Knotty Alder, this double-open, free-standing curved staircase, with an open riser design, is sitting pretty after the handrails, balusters and newels have been pre-fit by our craftsmen.

This staircase also features custom turned balusters and newels.
Our experienced craftsmen pre-fit handrail and balusters to our curved stairs in our factory.

Stairs are all we do. And our team of experienced craftsmen pour twenty-five years of experience into every staircase we build.

Our quotes are always free. Contact us if you have any questions or require a quote for a current project.
BRAZILIAN CHERRY TREADS AND RISERS GRACE THIS DOUBLE-OPEN, FREE-STANDING STAIRCASE, SHOWN WITH A UNIQUE CUSTOM PROFILE CURBING DETAIL. FORGED METAL PANELS WILL BE INSTALLED ON THIS STAIRCASE AT THE JOBSITE.
This page and next: A double-open, freestanding, steel frame staircase, 14 stories above the beach in Ft. Lauderdale, Florida. Above, the curve staircase is ready for wood cladding. Below, Southern Staircase craftsmen apply cladding and prepare it for custom, curved glass panels.
Above: Curved staircase is shown after cladding has been applied to steel frame. Channels in stringers allow curved glass panels to recess into the stringers. Below, curved glass panels are installed and secured with shims.
Southern Staircase delivers what it builds

this 23-rise, double-open freestanding residential staircase is shown after our installers completed the installation