



**SOUTHERN
STAIRCASE™**
AN ARTISTIC STAIRS COMPANY

From Inspiration
to Installation



Ornamental Metal Handrail Designs

A beautiful custom handrail system is often the main distinguishing element of a staircase. The enhancement of a hand forged metal handrail system is sure to give you an elegant staircase for your residence or commercial space, from inspiration to installation.

*Cover image photographed by Greintime Productions.

National 800.874.8408 | Atlanta 770.888.7333 | Charlotte 704.357.1221
Raleigh 919.861.4695 | Phoenix 602.437.5652 | Tucson 520.624.6554
Washington, D.C. 703.661.3300 | artisticstairs-us.com



Take staircase handrail design to the next level.

HANDRAIL DESIGN

A well designed staircase is an integral part of interior design. It is often the first piece of furniture seen by guests. An ornamental metal handrail will truly take your staircase to the next level.

HAND FORGED WELDING

Our team of artisan welders and old world craftsman will make your ornamental metal handrail system a one-of-a-kind work of art. Each system is manufactured in our state-of-the-art metal fabrication facilities.



Make a statement with hand forged handrail designs.

Make a statement. An ornamental metal handrail system speaks pure elegance. With over 30 years of experience, Southern Staircase has the skill and capability to deliver the highest quality hand forged iron handrail systems, delivering ultimate perfection to your home or commercial building.

From traditional to modern, curved to straight, our skilled craftsmen will work closely with you to ensure we bring your vision to life. With the capability to design and build both the staircase and ornamental metal handrail system, we ensure a seamless, cohesive design with flawless execution.

OUR CAPABILITIES

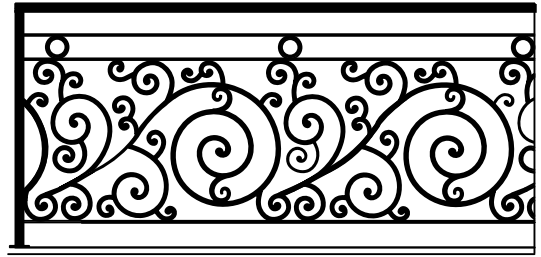
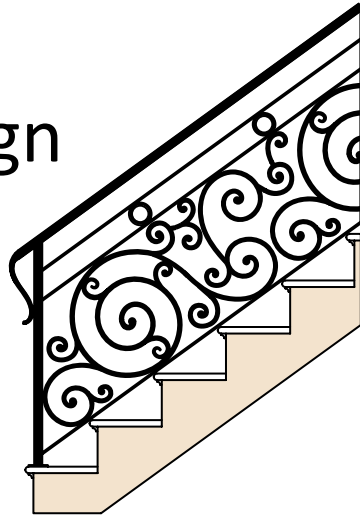
- Hand forged handrail systems created by skilled artisan welders
- Hammered and smooth textures with powder coated finishes
- Turnkey from inspiration to installation
- Expertise in building codes and regulations

INNOVATIVE DESIGN

- Experience and knowledge to embrace the most challenging custom staircase projects
- Industry leading design team
- Structural design and 3D modeling
- Quality, aesthetic designs
- Traditional and modern elegance
- Cohesive design for flawless fit and finish

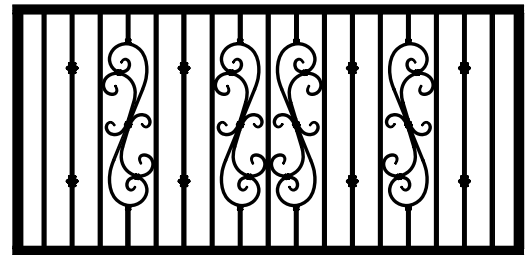
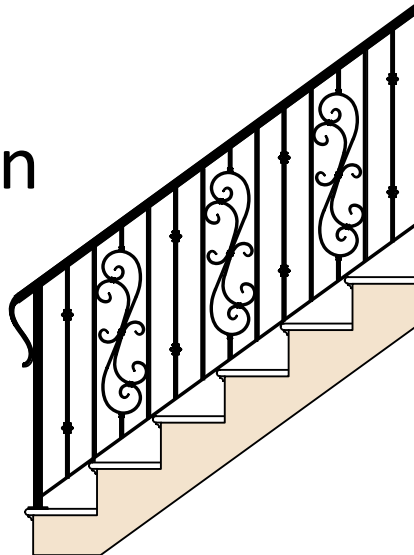
Traditional Style

Anastasia Design



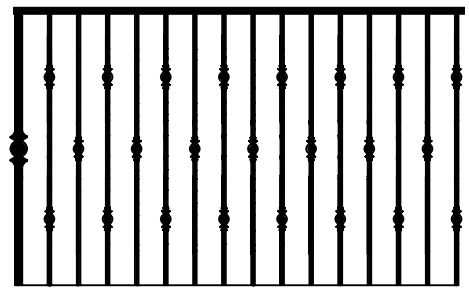
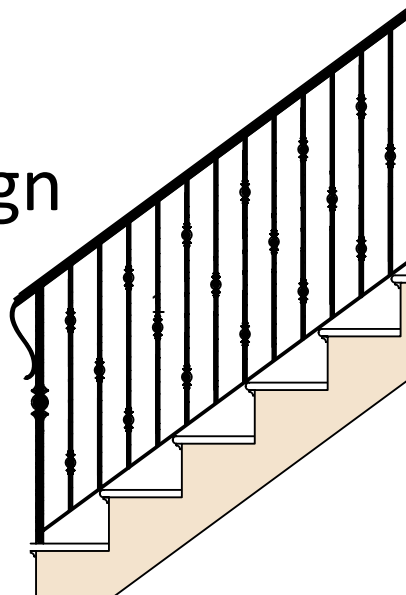
This beautiful, Tuscan design is light and airy with expressive characteristics. The scrolls embrace an artistic context. The hand forged metal is seamless and continuous between scrolls.

Oliver Design



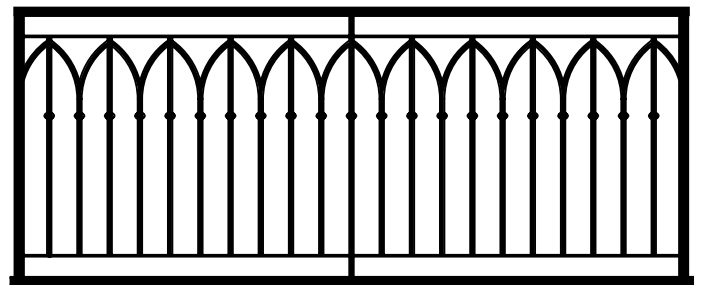
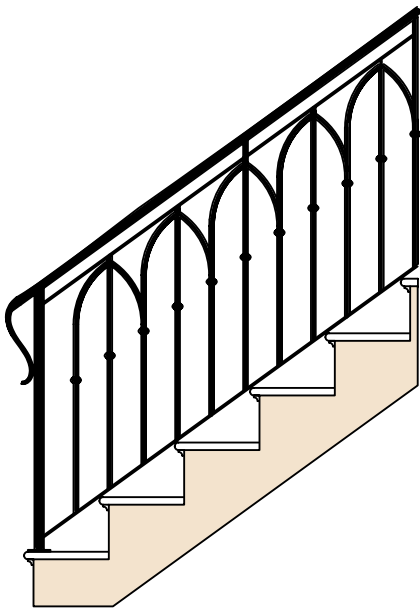
A classic, yet simple scroll design is traditional while elegant. The scrolls include a touch of clean design. The hand forged metal incorporates distinct patterns with a touch of class.

Adelyn Design



An old world design with traditional elements. This simple hand forged knuckle baluster design represents superior metal craftsmanship, with skilled execution and aesthetic quality. Available options include hammered square or round components.

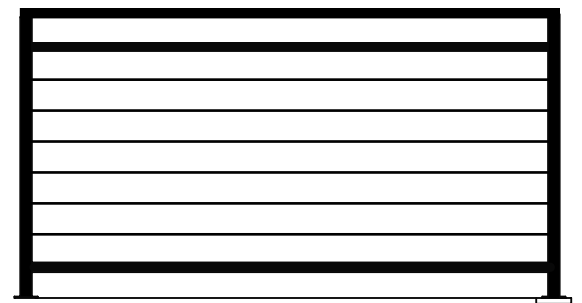
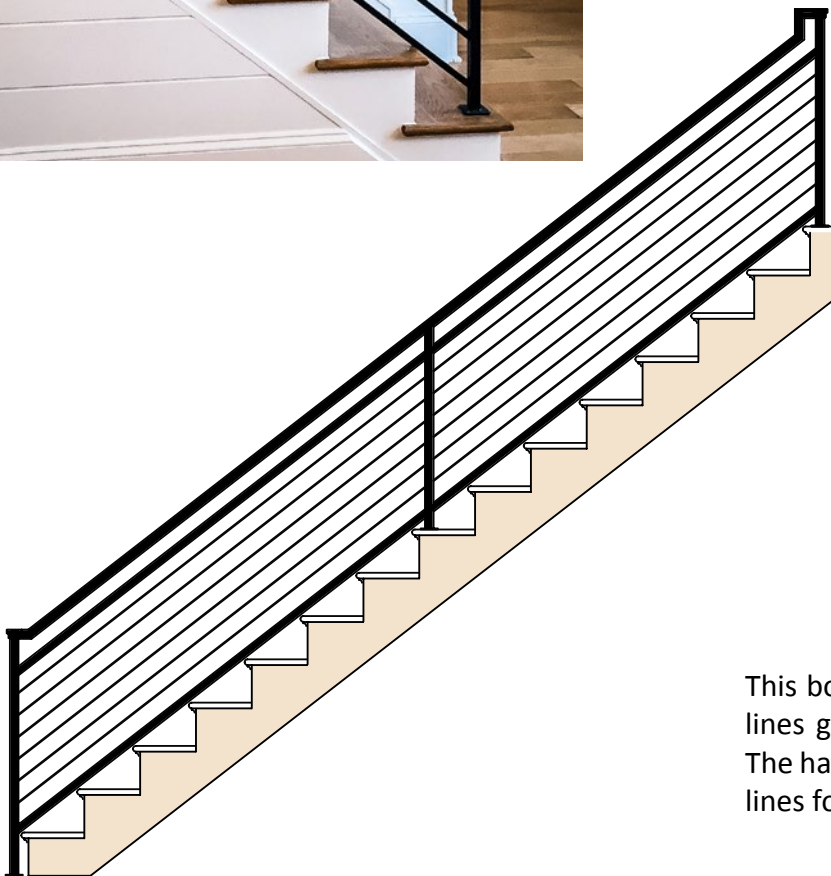
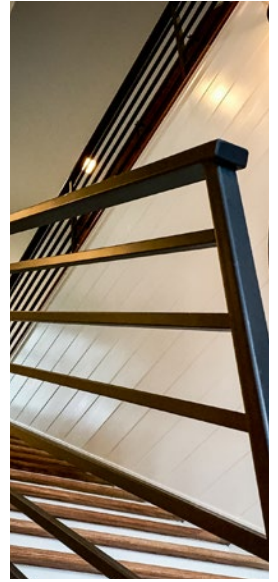
Premier Style



Archer Design

This charming, vintage design speaks pure elegance. It is an antique style with a modern feel. The hand forged metal is arched to perfection, incorporating simple knuckles for an enhanced look.

Modern Style

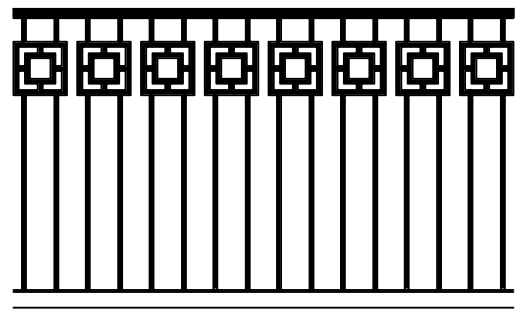
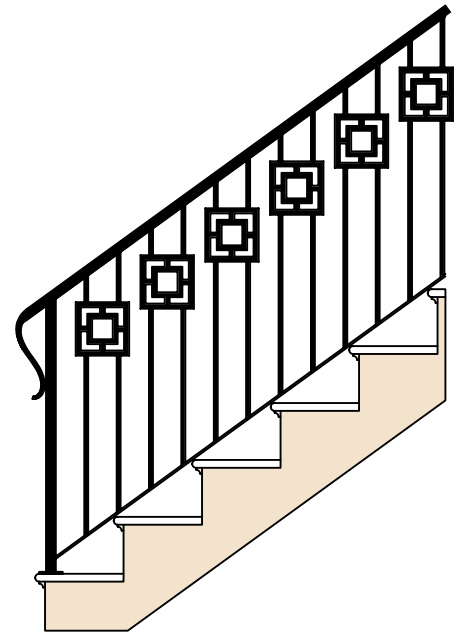


Alec
Design

This bold design embodies modern style. The clean lines give a sleek look with a pure, alluring quality. The hand forged metal is welded with precise parallel lines for a progressive pattern.

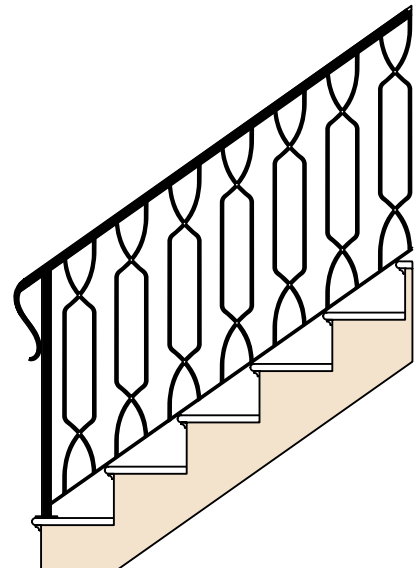
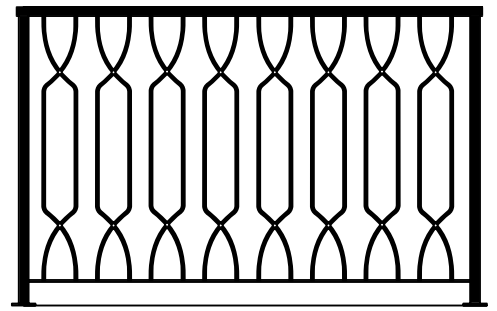
Modern Style

This geometrical design exemplifies modern style at the finest level, with a distinctive finish. The hand forged metal features mission-style architecture incorporating a clean square sequence with parallel lines.



Laurent
Design

Modern Style



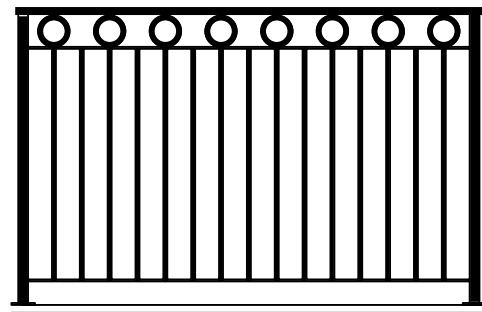
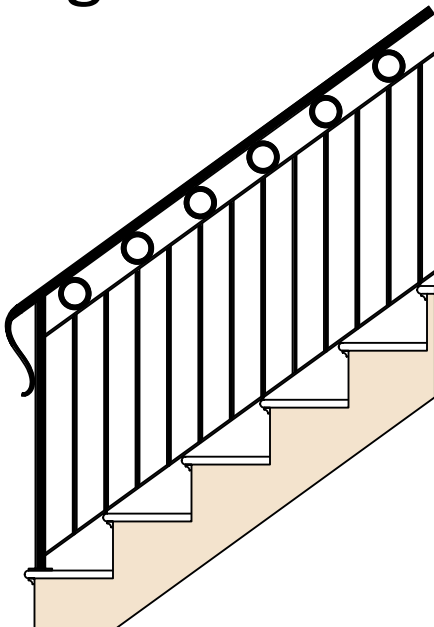
Willow Design

This modern design is the perfect match of an ornate pattern and a sleek finish. It is a comprehensive wrought iron baluster pattern, with a riveted x-pattern design. The stylish design is hand forged by skilled craftsman, ensuring superb quality.

Modern Style

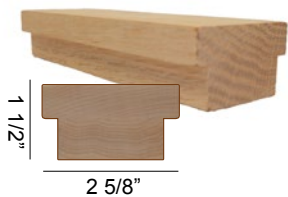


Cade Design



This fun design is the essence of contemporary and modern style. The wrought iron metal features a simple circle design and parallel lines, creating a balanced architecture. The hand forged metal is welded with seamless conversions from one shape to the next.

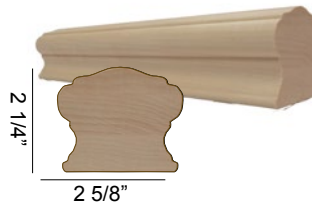
Handrail Styles and Tabs



"T"-Rail Wood Handrail

Rectangular Design

Dimensions: 1 1/2 x 2 5/8"



Windsor Wood Handrail

Traditional Design

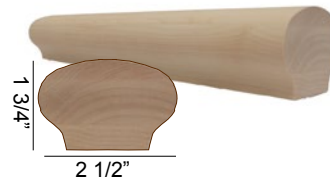
Dimensions: 2 1/4 x 2 5/8"



Round Wood Handrail

Round Design

Dimensions: 1 3/4"



Monaco Wood Handrail

Clean Design

Dimensions: 1 3/4 x 2 1/2"



Vista Wood Handrail

Clean Design

Dimensions: 1 3/4 x 2 3/4"



Molded Tubular

Metal Handrail

Dimensions: 1 3/4"

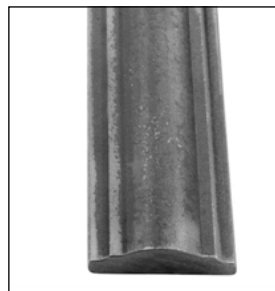


Cast Iron Flange

For Molded Cover Rail

Metal Handrail

Dimensions: 2 5/16" W



Forged Steel

Metal Handrail

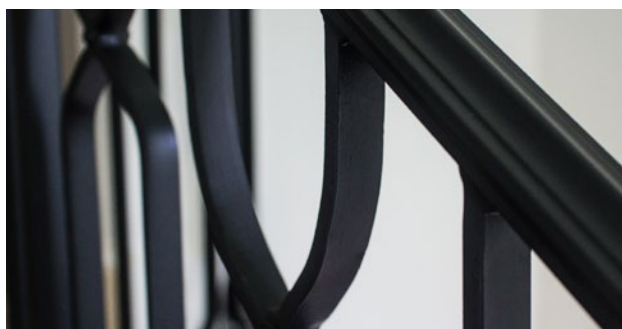
Dimensions: 1 7/8"



Stand-Off Weld

Metal Tab

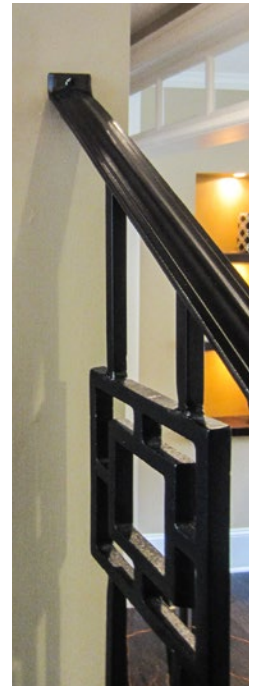
Dimensions:
1" W X 1 1/2" H



Cover Rail

Metal Handrail

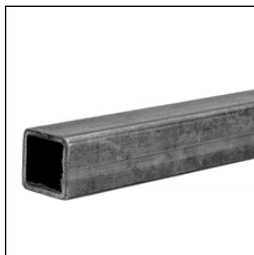
Dimensions: 2 1/4"



Newel Posts and Shoes



Newel Posts



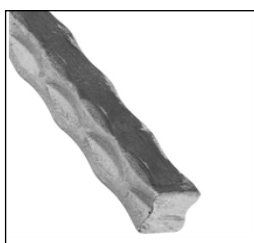
Smooth Newel Post

Tubular



Hammered Newel Post

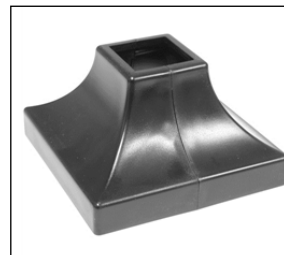
Tubular



Hammered Newel Post

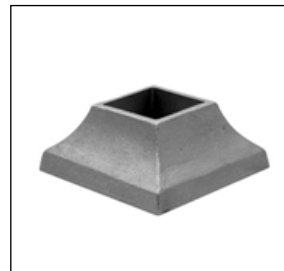
Solid

Shoes



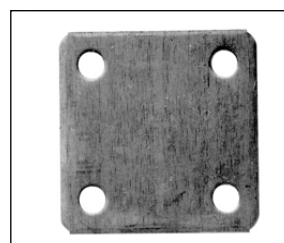
Composite Shoe

Fits 1-1/2" to 2" Square Newel Posts



Cast Iron Shoe

Fits 1-1/2" to 2" Square Newel Posts

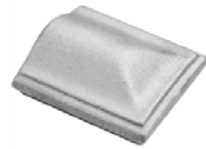


Base Plate

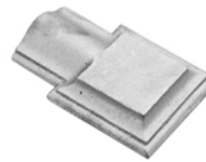
Terminal Ends and Finishes



Volute



Square End

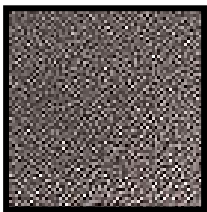


Terminal



Lambs Tongue

Finishes



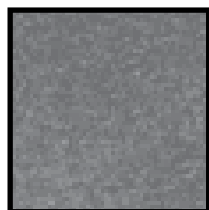
**Oil Rubbed
Bronze**



Satin Black



Pompeian Gold



Silver Tex



Ornamental Metal Custom Designs

Available by request.

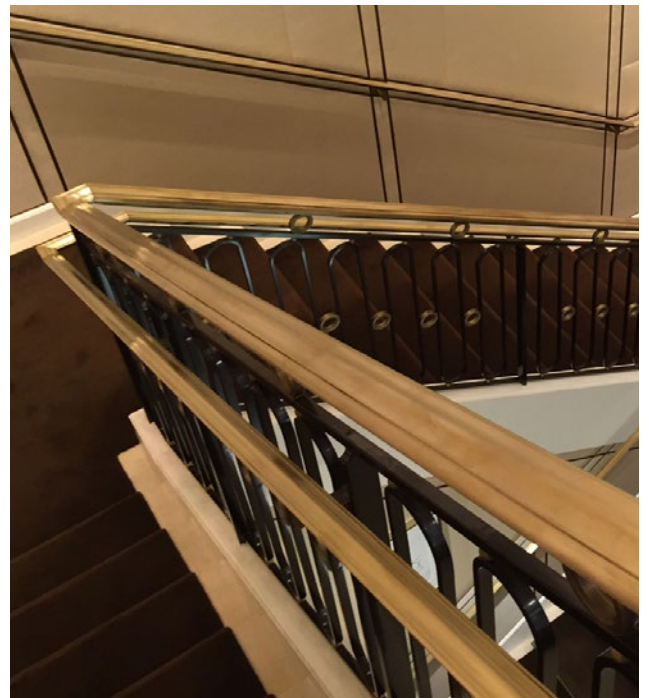


The Essence of Skill

Our team of talented craftsman and installers are committed to bringing your vision to reality. From inspiration to installation, we ensure superior craftsmanship and exceptional products. We strive for flawless execution in each staircase project. Combining the simple essence of skill with the aesthetic quality of ornamental metal will make your staircase a statement in your home or commercial space.



Ornamental Metal Custom Designs



Ornamental Metal Custom Designs





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